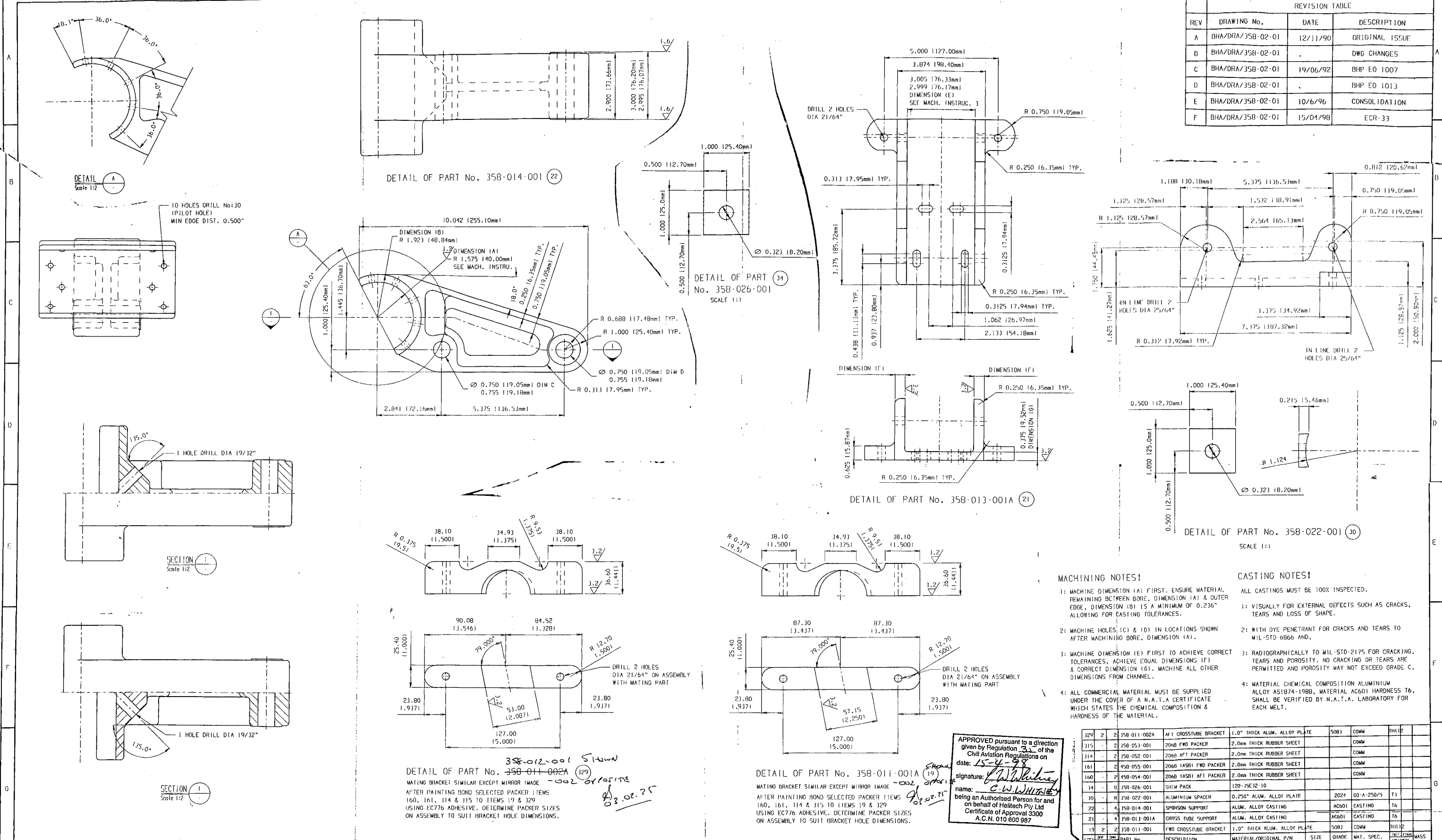
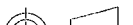


1	2	3	4	5	6	7	8	9	10	11	12
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REFERENCE DRAWINGS		MANUFACTURING OPERATIONS		MATERIAL	DIMENSIONS IN INCHES (mm)	<div>Helitech PTY LTD</div> <div></div> <div>BRISBANE HELIPORT LAMINGTON AVE. EAGLEFARM Incorporated in Queensland AS 1100 © Helitech Pty Ltd (1991). This drawing and designs contained herein remain the property of HELITECH PTY. LTD. They may not be copied or reproduced without written permission from the above.</div>		DRAWN	NORA KINNUNEN	Client	HELITECH PTY. LTD.												
BHA/DRA/150-01-01	MATERIALS LIST	ALL DIMENSIONS TO BE MET AFTER PLATING. REMOVE ALL BURRS. BREAK ALL SHARP EDGES 0.015" (0.381) 0.1mm 0.01mm	SURFACE ROUGHNESS U.N.O INCLUDING REAMED HOLES FOR DRILLED HOLES	MATERIAL		DATE 15/04/98	15/04/98	Title	KWIK FLOAT INSTALLATION CASTINGS & MACHINED PARTS BELL 206 A & B SERIES														
BHA/DRA/150-01-02	MATERIALS LIST (CONTINUED)		BEND RADII										SCALE 1:2										
			CORNERS AND FILLETS										CHECKED BY C.W. WHITNEY										
			TOLERANCE (Except where otherwise stated) Over Up To Tolerance 0 0.100 0.005 0.4 2.0 0.008 2.0 5.0 0.014 6.0 & OVER 0.020 ANGULAR TOLERANCE U.N.O1 +/- 0.5°										MAX PART # IN REGION MARKED: WELDING ALL WELDING FULL PENETRATION A 1mm BEAD WELD REMAIN ON AT LEAST ONE SIDE U.N.O	TREATMENT: REFER BHT-ALL-SPM PARAGRAPH 4.5 > 4.15 FOR SURFACE PREPARATION & PAINTING	DATE PLOTTED 15/04/98	IRN 324	CI 117, 118	Drawing Number BHA/DRA/358-02-01	Revision 1 HWP				
1		2		3		4		5		6		7		8		9		10		11		12	